

## Environmental Product Declaration

# SARGENT IN220 Access Control Lock

Power-over-Ethernet (PoE) Access Control Lock



The Sargent IN220 combines superior aesthetics with the energy efficiency and streamlined architecture of Power-over-Ethernet (PoE) access control, allowing facilities to leverage existing network infrastructure for enhanced security and easier, more cost-effective installations.

**SARGENT**  
**ASSA ABLOY**

ASSA ABLOY is committed to providing products and services that are environmentally sound throughout the entire production process and the product lifecycle. Our unconditional aim is to make sustainability a central part of our business philosophy and culture, but even more important is the job of integrating sustainability into our business strategy. The employment of EPDs will help architects, designers and LEED-APs select environmentally preferable door openings.

ASSA ABLOY will continue our efforts to protect the environment and health of our customers/end users and will utilize the EPD as one means to document those efforts.



# Environmental Product Declaration

## SARGENT IN220 Access Control Lock

Door and door hardware

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According  
to  
**ISO 14025**

This declaration is an environmental product declaration (EPD) in accordance with ISO 14025. EPDs rely on Life Cycle Assessment (LCA) to provide information on a number of environmental impacts of products over their life cycle. Exclusions: EPDs do not indicate that any environmental or social performance benchmarks are met, and there may be impacts that they do not encompass. LCAs do not typically address the site-specific environmental impacts of raw material extraction, nor are they meant to assess human health toxicity. EPDs can complement but cannot replace tools and certifications that are designed to address these impacts and/or set performance thresholds – e.g. Type 1 certifications, health assessments and declarations, environmental impact assessments, etc. Accuracy of Results: EPDs regularly rely on estimations of impacts, and the level of accuracy in estimation of effect differs for any particular product line and reported impact. Comparability: EPDs are not comparative assertions and are either not comparable or have limited comparability when they cover different life cycle stages, are based on different product category rules or are missing relevant environmental impacts. EPDs from different programs may not be comparable.

|   |  |
|---|--|
| PROGRAM OPERATOR  | UL Environment   |
| DECLARATION HOLDER  | ASSA ABLOY/ Securitron   |
| DECLARATION NUMBER  | 478714321.124.1  |
| DECLARED PRODUCT  | Sargent IN220 Access Control Lock  |
| REFERENCE PCR   | UL Environment and Institut Bauen und Umwelt e.V. (IBU). Product Category Rules Part B: Requirements on the Environmental Product Declaration for Builders Hardware  |
| DATE OF ISSUE   | January 20, 2017   |
| PERIOD OF VALIDITY  | 5 Years  |
| CONTENTS OF THE DECLARATION   | Product definition and information about building physics<br>Information about basic material and the material's origin<br>Description of the product's manufacturing<br>Indication of product processing<br>Information about the in-use conditions<br>Life cycle assessment results<br>Testing results and verifications |
| The PCR review was conducted by   | The Independent Expert Committee, SVR  |
| This declaration was independently verified in accordance with ISO 14025 by Underwriters Laboratories<br><input type="checkbox"/> INTERNAL <input checked="" type="checkbox"/> EXTERNAL | <br>Wade Stout, UL Environment   |
| This life cycle assessment was independently verified in accordance with ISO 14044 and the reference PCR by   | <br>Thomas P. Gloria, Industrial Ecology Consultants   |

<sup>1</sup> **Exclusions:** EPDs do not indicate that any environmental or social performance benchmarks are met, and there may be impacts that they do not encompass. LCAs do not typically address the site-specific environmental impacts of raw material extraction, nor are they meant to assess human health toxicity. EPDs can complement but cannot replace tools and certifications that are designed to address these impacts and/or set performance thresholds , e.g., Type 1 certifications, health assessments and declarations, environmental impact assessments, etc. **Accuracy of Results:** EPDs regularly rely on estimations of impacts, and the level of accuracy in estimation of effect differs for any particular product line and reported impact. **Comparability:** EPDs are not comparative assertions and are either not comparable or have limited comparability when they cover different life cycle stages, are based on different product category rules or are missing relevant environmental impacts. EPDs from different programs may not be comparable.



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## Product Definition and Information

### Product Description

Product name: IN220 Wireless Power-over-Ethernet (PoE) Access Control Lock

Product characteristic: Access Control Lock

The IN220 Access Control combines superior aesthetics with the energy efficiency and streamlined architecture of Power-over-Ethernet (PoE) access control. Additional features include:

- Customizable feature set
- Privacy button
- Integrated lock and access control components
- Reduced energy consumption and product sustainability measures.
- Product contains several small screws for installation, as well as paper instructions.

### Application

The IN220 lock is ideal for a wide range of applications, including but not limited to high traffic areas, offices, public buildings, hospitals, institutions, educational facilities, and retail settings.

### Technical Data

For the declared product, the following technical data in the delivery status must be provided with reference to the test standard:

| Technical Data           |   |
|--------------------------|---|
| Cylinder Formats         | Mortise or cylindrical                              |
| Construction             | Steel   |
| Installation             | Connects to existing PoE network infrastructure     |
| Mechanical Compatibility | Sargent   |
| Physical Security        | Multiple credential types, including mobile devices |
| Door                     | Fits any standard door                              |
| Warranty                 | 2 years   |
| Finish                   | Multiple finishes                                   |

### Placing on the Market / Application Rules

The standards that can be applied for IN220 lock are:

- IEEE 802.3af Class 1 standard, requiring less than 3.84 watts

### Delivery Status

IN220 locks are delivered in a box size - 6.5in x 6.5in x 3.875in.

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### Base Materials / Ancillary Materials

| Material        | Percentage in mass (%) |
|-----------------|------------------------|
| Electronics     | 2.00%                  |
| Plastics        | 5.00%                  |
| Steel           | 57.00%                 |
| Stainless Steel | 9.00%                  |
| Brass           | 26.00%                 |
| Other           | 1.00%                  |
| Total           | 100.00%                |

### Manufacture

The primary manufacturing processes are made by Tier 1 suppliers and the final manufacturing processes occur in New Haven, CT. The components come from processes like stamped steel, turning, zinc and steel casting.

### Environmental and Health During Manufacturing

ASSA ABLOY is committed to producing and distributing door opening solutions with minimal environmental impact, where health & safety is the primary focus for all employees and associates.

- Environmental operations, GHG, energy, water, waste, VOC, surface treatment and H&S are being routinely monitored. Inspections, audits, and reviews are conducted periodically to ensure that applicable standards are met and environment management program effectiveness is evaluated.
- Code of Conduct covers human rights, labor practices and decent work. Management of ASSA ABLOY is aware of their environmental roles and responsibilities, providing appropriate training, supporting accountability and recognizing outstanding performance.
- Any waste metals during machining are separated and recycled. The waste from the water-based painting process is delivered to waste treatment plant.
- The factory in New Haven, CT has certification of Environmental Management to ISO 14001:2004 and Occupational Health and Safety to OHSAS 18001:2007.

### Product Processing/ Installation

IN220 locks are distributed through and installed by trained installation technicians, such as locksmiths, carpenters, etc. adhering to local/national standards and requirements.

### Packaging

IN220 locks are packed in a cardboard box with dimensions: 6.5in x 6.5in x 3.875in.

| Material     | Quantity (% By Weight) |
|--------------|------------------------|
| Cardboard    | 100%                   |
| Other        | 0%                     |
| <b>Total</b> | <b>100%</b>            |

### Condition of Use

No cleaning or annual maintenance is required.

### Environmental and Health During Use

There is no harmful emissive potential. No damage to health or impairment is expected under normal use corresponding to the intended use of the product.



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### Reference Service Life

The reference service life is 10 years

### Extraordinary Effects

#### Fire

Suitable for use in fire and smoke doors (EN 14846).

#### Water

Contains no substances that have any impact on water in case of flood. Electric operation of the device will be influenced negative.

#### Mechanical destruction

No danger to the environment can be anticipated during mechanical destruction.

### Re-use Phase

The product can be moved from one door to another during the reference service life, thus enabling re-use.

### Disposal

The product can be mechanically disassembled to separate the different materials. 99% of the materials used are recyclable.

### Further Information

Sargent Manufacturing Company, an ASSA ABLOY Group company  
100 Sargent Drive  
P.O. Box 9725

## Life Cycle Assessment

### Declared Unit

The declaration refers to the functional unit of 1 unit (or piece) of SARGENT IN220 Access Control Lock, as specified in Part B requirements on Builders Hardware.

| Name                      | Value | Unit                        |
|---------------------------|-------|-----------------------------|
| Declared unit             | 1     | unit of access control lock |
| Mass                      | 3.236 | kg                          |
| Conversion factor to 1 kg | 0.309 | -                           |

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### System Boundary

This is a cradle to gate with options Environmental Product Declaration. The following life cycle phases were considered:

| Product Stage       |           |               | Construction Process Stage      |                                    | Use Stage |             |        |             |               |                        |                       | End of Life Stage*         |           |                  |          | Benefits and Loads Beyond the System Boundaries |
|---------------------|-----------|---------------|---------------------------------|------------------------------------|-----------|-------------|--------|-------------|---------------|------------------------|-----------------------|----------------------------|-----------|------------------|----------|---|
| Raw material supply | Transport | Manufacturing | Transport from gate to the site | Construction/ installation process | Use       | Maintenance | Repair | Replacement | Refurbishment | Operational energy use | Operational water use | Deconstruction /demolition | Transport | Waste processing | Disposal | Reuse-Recovery- Recycling potential             |
| A1                  | A2        | A3            | A4                              | A5                                 | B1        | B2          | B3     | B4          | B5            | B6                     | B7                    | C1                         | C2        | C3               | C4       | D   |
| X                   | X         | X             | X                               | X                                  | MND       | MND         | MND    | MND         | MND           | MND                    | MND                   | MND                        | X         | X                | X        | X   |

**Description of the System Boundary Stages Corresponding to the PCR  
(X = Included; MND = Module Not Declared)**

\*This includes provision of all materials, products and energy, packaging processing and its transport, as well as waste processing up to the end-of waste state or disposal of final residues.

### Estimates and Assumptions

#### End of Life

In the End of Life phase, for all the materials which can be recycled, a recycling scenario with 100% collection rate was assumed.

#### Cut-off Criteria

In the assessment, all available data from the production process are considered, i.e. all raw materials used, auxiliary materials (e.g. lubricants), thermal energy consumption and electric power consumption - including material and energy flows contributing less than 1% of mass or energy (if available). In case a specific flow contributing less than 1% in mass or energy is not available, worst case assumption proxies are selected to represent the respective environmental impacts. Impacts relating to the production of machines and facilities required during production are out of the scope of this assessment.

#### Background data

For life cycle modeling of the considered products, the GaBi 6 Software System for Life Cycle Engineering, developed by thinkstep, is used GaBi 6 2013. The GaBi-database contains consistent and documented datasets which are documented in the online GaBi-documentation GaBi 6 2013D. To ensure comparability of results in the LCA, the basic data of GaBi database were used for energy, transportation and auxiliary materials.

#### Data Quality

The data sources used are complete and representative of North America in terms of the geographic and technological coverage and are a recent vintage (i.e. less than ten years old). The data used for primary data are based on direct information sources of the manufacturer. Secondary data sets were used for raw materials extraction and processing, end of life, transportation, and energy production flows. Wherever secondary data is used, the study adopts critically reviewed data for consistency, precision, and reproducibility to limit uncertainty.

#### Period Under Review

The period under review is the 2015 calendar year.



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### Allocation

Plant personnel from New Haven completed allocation based on product type. The number of machine steps required in the manufacturing process for each product type was analyzed to capture the variable manufacturing intensity across different product types. As such, unit allocation was completed with additional weighting given to more complex products.

### Comparability

A comparison or an evaluation of EPD data is only possible if all data sets to be compared were created according to EN 15804 and the building context, respectively the product-specific characteristics of performance, are taken into account. Environmental declarations from different programs may not be comparable. Full conformance with the PCR for North American Builders Hardware products allows EPD comparability only when all stages of a Builders Hardware product's life cycle have been considered. However, variations and deviations are possible.

### LCA: Modeling Scenarios and Additional Technical Information

The following technical information is a basis for the declared modules or can be used for developing specific scenarios in the context of a building assessment if modules are not declared.

| Installation into the building (A5)                |       |                |
|--|-------|----------------|
| Name   | Value | Unit           |
| Auxiliary  | -     | kg             |
| Water consumption                                  | -     | m <sup>3</sup> |
| Other resources                                    | -     | kg             |
| Electricity consumption                            | -     | kWh            |
| Other energy carriers                              | -     | MJ             |
| Material loss                                      | -     | kg             |
| Output substance following waste treatment on-site | 0.15  | kg             |
| Dust in the air                                    | -     | kg             |
| VOC in the air                                     | -     | kg             |

| Reference Service Life |       |       |
|------------------------|-------|-------|
| Name                   | Value | Unit  |
| Reference Service Life | 10    | years |

| End of life (C1-C4)                   |       |      |
|---------------------------------------|-------|------|
| Name                                  | Value | Unit |
| Collected separately                  | 3.24  | kg   |
| Collected as mixed construction waste | 0.00  | kg   |
| Reuse                                 | 0.00  | kg   |
| Recycling                             | 2.54  | kg   |
| Energy recovery                       | 0.14  | kg   |
| Landfilling                           | 0.56  | kg   |

### LCA Results

Results shown below were calculated using TRACI 2.1 Methodology.

| TRACI 2.1 Impact Assessment |  |                         |         |         |          |         |         |         |          |
|-----------------------------|--|-------------------------|---------|---------|----------|---------|---------|---------|----------|
| Parameter                   | Parameter  | Unit                    | A1-A3   | A4      | A5       | C2      | C3      | C4      | D        |
| GWP                         | Global warming potential                             | kg CO <sub>2</sub> -Eq. | 3.1E+01 | 2.4E-01 | 6.1E-01  | 1.5E-02 | 1.1E-03 | 1.8E-03 | -4.6E+00 |
| ODP                         | Depletion potential of the stratospheric ozone layer | kg CFC-11 Eq.           | 5.1E-07 | 9.1E-12 | -4.5E-10 | 5.7E-13 | 3.8E-14 | 7.2E-15 | 1.6E-07  |
| AP Air                      | Acidification potential for air emissions            | kg SO <sub>2</sub> -Eq. | 1.9E-01 | 1.4E-03 | 3.5E-03  | 9.0E-05 | 6.7E-06 | 8.3E-06 | -1.1E-02 |
| EP                          | Eutrophication potential                             | kg N-Eq.                | 7.2E-02 | 8.0E-05 | 8.6E-04  | 5.0E-06 | 3.2E-07 | 3.1E-06 | -8.2E-05 |
| SP                          | Smog formation potential                             | kg O <sub>3</sub> -Eq.  | 1.7E+00 | 4.0E-02 | 3.7E-02  | 2.5E-03 | 1.6E-04 | 3.3E-05 | -1.1E-01 |
| FFD                         | Fossil Fuel Depletion                                | MJ-surplus              | 3.1E+01 | 4.2E-01 | 6.4E-01  | 2.7E-02 | 1.8E-03 | 2.7E-04 | 5.8E-01  |



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Results shown below were calculated using CML 2001 - April 2013 Methodology.

### CML 4.1 Impact Assessment

| Parameter | Parameter  | Unit                                   | A1-A3   | A4      | A5       | C2      | C3      | C4      | D        |
|-----------|--|--|---------|---------|----------|---------|---------|---------|----------|
| GWP       | Global warming potential   | kg CO <sub>2</sub> -Eq.                | 2.6E+01 | 2.4E-01 | 6.2E-01  | 1.5E-02 | 1.1E-03 | 2.1E-03 | -4.6E+00 |
| ODP       | Depletion potential of the stratospheric ozone layer             | kg CFC-11 Eq.                          | 9.5E-08 | 9.1E-12 | -4.1E-10 | 5.7E-13 | 3.7E-14 | 6.8E-15 | 1.4E-07  |
| AP Air    | Acidification potential for air emissions                        | kg SO <sub>2</sub> -Eq.                | 1.5E-01 | 1.2E-03 | 3.1E-03  | 7.4E-05 | 5.8E-06 | 3.2E-06 | -1.1E-02 |
| EP        | Eutrophication potential   | kg(PO <sub>4</sub> ) <sup>3</sup> -Eq. | 1.1E-02 | 2.1E-04 | 8.5E-04  | 1.3E-05 | 8.5E-07 | 3.4E-06 | -3.0E-04 |
| POCP      | Formation potential of tropospheric ozone photochemical oxidants | kg ethane-Eq.                          | 1.1E-02 | 1.7E-04 | 3.0E-04  | 1.0E-05 | 7.9E-07 | 8.4E-07 | -2.4E-03 |
| ADPE      | Abiotic depletion potential for non-fossil resources             | kg Sb-Eq.                              | 1.1E-03 | 1.0E-10 | 7.2E-07  | 6.2E-12 | 0.0E+00 | 8.3E-11 | -4.6E-05 |
| ADPF      | Abiotic depletion potential for fossil resources                 | MJ                                     | 3.2E+02 | 3.0E+00 | 6.2E+00  | 1.9E-01 | 1.4E-02 | 2.2E-03 | -4.8E+01 |

Results below contain the resource use throughout the life cycle of the product.

### Resource Use

| Parameter | Parameter  | Unit                      | A1-A3   | A4      | A5      | C2      | C3      | C4      | D        |
|-----------|--|---------------------------|---------|---------|---------|---------|---------|---------|----------|
| PERE      | Renewable primary energy as energy carrier                 | MJ, lower calorific value | 3.5E+01 | 0.0E+00 | 2.6E+00 | 0.0E+00 | 0.0E+00 | 1.7E-04 | 2.4E+00  |
| PERM      | Renewable primary energy resources as material utilization | MJ, lower calorific value | 2.9E+00 | 0.0E+00 | 0.0E+00 | 0.0E+00 | 0.0E+00 | 0.0E+00 | 0.0E+00  |
| PERT      | Total use of renewable primary energy resources            | MJ, lower calorific value | 3.8E+01 | 0.0E+00 | 2.6E+00 | 0.0E+00 | 0.0E+00 | 1.7E-04 | 2.4E+00  |
| PENRE     | Nonrenewable primary energy as energy carrier              | MJ, lower calorific value | 3.7E+02 | 3.1E+00 | 6.7E+00 | 1.9E-01 | 1.5E-02 | 2.3E-03 | -4.3E+01 |
| PENRM     | Nonrenewable primary energy as material utilization        | MJ, lower calorific value | 2.9E+00 | 0.0E+00 | 0.0E+00 | 0.0E+00 | 0.0E+00 | 0.0E+00 | 0.0E+00  |
| PENRT     | Total use of nonrenewable primary energy resources         | MJ, lower calorific value | 3.7E+02 | 3.1E+00 | 6.7E+00 | 1.9E-01 | 1.5E-02 | 2.3E-03 | -4.3E+01 |
| SM        | Use of secondary material                                  | MJ, lower calorific value | 0.0E+00 | 0.0E+00 | 0.0E+00 | 0.0E+00 | 0.0E+00 | 0.0E+00 | 0.0E+00  |
| RSF       | Use of renewable secondary fuels                           | MJ, lower calorific value | 0.0E+00 | 0.0E+00 | 0.0E+00 | 0.0E+00 | 0.0E+00 | 0.0E+00 | 0.0E+00  |
| NRSF      | Use of nonrenewable secondary fuels                        | MJ, lower calorific value | 0.0E+00 | 0.0E+00 | 0.0E+00 | 0.0E+00 | 0.0E+00 | 0.0E+00 | 0.0E+00  |
| FW        | Use of net fresh water                                     | m <sup>3</sup>            | 5.0E+01 | 0.0E+00 | 2.7E-01 | 0.0E+00 | 0.0E+00 | 1.9E-04 | -9.4E-03 |





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Door and door hardware

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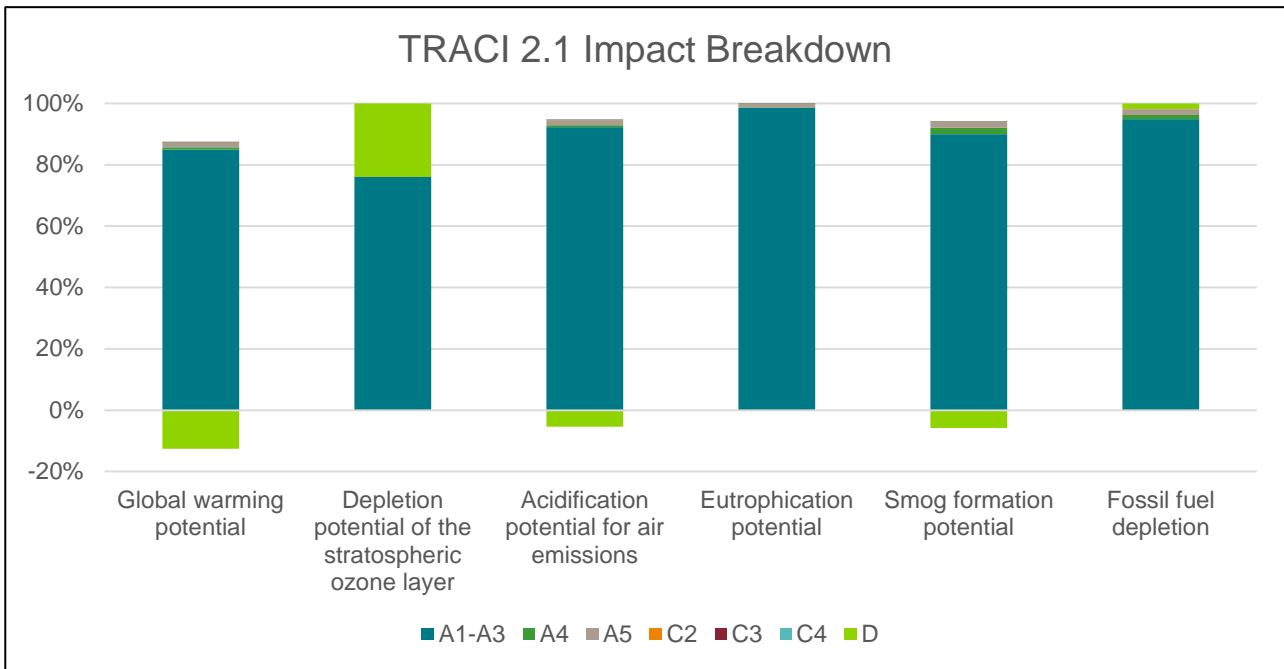
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Results below contain the output flows and wastes throughout the life cycle of the product.

| Output Flows and Waste Categories |                               |      |         |         |         |         |         |          |         |
|-----------------------------------|-------------------------------|------|---------|---------|---------|---------|---------|----------|---------|
| Parameter                         | Parameter                     | Unit | A1-A3   | A4      | A5      | C2      | C3      | C4       | D       |
| HWD                               | Hazardous waste disposed      | kg   | 5.7E-03 | 0.0E+00 | 0.0E+00 | 0.0E+00 | 0.0E+00 | -2.4E-03 | 0.0E+00 |
| NHWD                              | Non-hazardous waste disposed  | kg   | 3.5E-03 | 0.0E+00 | 0.0E+00 | 0.0E+00 | 0.0E+00 | 0.0E+00  | 1.1E-01 |
| RWD                               | Radioactive waste disposed    | kg   | 1.8E-02 | 0.0E+00 | 1.9E-04 | 0.0E+00 | 0.0E+00 | 3.9E-08  | 1.5E-03 |
| CRU                               | Components for re-use         | kg   | 0.0E+00 | 0.0E+00 | 0.0E+00 | 0.0E+00 | 0.0E+00 | 0.0E+00  | 0.0E+00 |
| MFR                               | Materials for recycling       | kg   | 1.1E+00 | 0.0E+00 | 5.0E-01 | 0.0E+00 | 1.1E-02 | 0.0E+00  | 2.3E-02 |
| MER                               | Materials for energy recovery | kg   | 0.0E+00 | 0.0E+00 | 0.0E+00 | 0.0E+00 | 0.0E+00 | 0.0E+00  | 0.0E+00 |
| EEE                               | Exported electrical energy    | MJ   | 0.0E+00 | 0.0E+00 | 0.0E+00 | 0.0E+00 | 0.0E+00 | 0.0E+00  | 0.0E+00 |
| EEE                               | Exported thermal energy       | MJ   | 1.5E-05 | 0.0E+00 | 6.7E-02 | 0.0E+00 | 0.0E+00 | 6.4E-04  | 0.0E+00 |

### Interpretation

The production life cycle stage (A1-A3) dominates the impacts across all impact categories. This is due to the upstream production of metals used in the product, along with electricity use in the manufacturing of the product. Potential benefits in all impact categories other than ozone depletion are due to the potential avoided burden of recycled metals after disposal. Transportation (A2) has a negligible impact within the production stage. Distribution (A4) and Installation (A5) both have minor impacts compared to the production stage. The figure below shows the graphical representation of these impacts across the product's life cycle stages:



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### References

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- | PCR Part A      UL Environment and Institut Bauen und Umwelt e.V., Königswinter (pub.): Product Category Rules for Construction Products from the range of Environmental Product Declarations of Institut Bauen und Umwelt (IBU), Part A: Calculation Rules for the Life Cycle Assessment and Requirements on the Background Report. July 2014, version 1.3
- | PCR Part B      UL Environment and Institut Bauen und Umwelt e.V. (IBU). Product Category Rules Part B: Requirements on the Environmental Product Declaration for Builders Hardware
- | GaBi 6            thinkstep.one: GaBi Software-System and Databases for Life Cycle Engineering. version 6.110. Copyright, TM. Stuttgart, Echterdingen. 1992-2015
- | ISO 14025        ISO 14025:2011-10, Environmental labels and declarations — Type III environmental declarations — Principles and procedures.
- | ISO 14040        ISO 14040:2009-11, Environmental management — Life cycle assessment — Principles and framework.
- | ISO 14044        ISO 14044:2006-10, Environmental management — Life cycle assessment — Requirements and guidelines.
- | EN 15804        EN 15804:2012-04: Sustainability of construction works — Environmental Product Declarations — Core rules for the product category of construction product
- | ULE 2013        UL Environment, General Program Instructions, 2013.
- | TRACI 2.1        US EPA. Tools for the Reduction and Assessment of Chemical Inventory. Version 2.1.
- | CML 2001        Center of Environmental Science of Leiden University impact categories and characterisation meth

