

# Corbin Russwin Key Stamping Definitions and Rules

Below are Corbin Russwin's stamping codes and their definitions:

| <b>Quick Code</b> | <b>Definition</b>  |
|-------------------|--|
| <b>NEW!</b> VKC0  | No keyset, registry number, keyway, nor bitting stamping on any keys. Includes master keys and change keys. (Keys will be tagged).   |
| VKC1              | Master keys stamped with their keyset symbol and registry number. Change keys stamped with their keyset symbol and keyway.* (Standard for high security and security cylinders).   |
| VKC2              | Master Keys stamped with their keyset symbol and registry number. Change keys stamped with their keyset symbol and keyway.* Cylinders stamped with their keyset symbol on the face of the plug. (Not available for high security or security cylinders). |
| VKC3              | Master keys stamped with their registry number. Change keys stamped with their bitting, keyway* and system. Cylinders stamped with their keyset symbol on the face of the plug. (Not available for high security or security cylinders).                 |
| CKC2              | Master keys stamped with their keyset symbol and registry number. Change keys stamped with their keyset symbol and keyway.* Cylinders stamped with their keyset symbol in a concealed location.  |
| CKC3              | Master keys stamped with their registry number. Change keys stamped with their bitting, keyway* and system. Cylinders stamped with their keyset symbol in a concealed location.  |

The following examples indicate what will be stamped on the index finger side of the keys when the codes are used.

## 1. KEYS FOR MASTER KEYED CYLINDERS

### A. Master Keys:

| <b>Quick Code</b>  | <b>Stamping</b>           | <b>Location</b>         | <b>Example</b>      |
|--------------------|---------------------------|-------------------------|---------------------|
| VKC0               | NONE                      | -----                   | Keys will be tagged |
| VKC1, VKC2 or CKC2 | Keyset<br>Registry Number | Top Line<br>Bottom Line | AA<br>CR25252       |
| VKC3 or CKC3       | NONE<br>Registry Number   | Top Line<br>Bottom Line | <br>CR25252         |
| No VKC or CKC      | NONE<br>Registry Number   | Top Line<br>Bottom Line | <br>CR25252         |

**B. Change Keys:**

| <u>Quick Code</u>  | <u>Stamping</u>            | <u>Location</u>          | <u>Example</u>      |
|--------------------|----------------------------|--------------------------|---------------------|
| VKCO               | NONE                       | -----                    | Keys will be tagged |
| VKC1, VKC2 or CKC2 | Keyway<br>Keyset           | Top Line*<br>Bottom Line | L4<br>AA1           |
| VKC3 or CKC3       | Keyway + System<br>Bitting | Top Line*<br>Bottom Line | L4-70<br>232536     |
| No VKC or CKC      | Keyway + System<br>Bitting | Top Line*<br>Bottom Line | L4-70<br>232536     |

**2. CHANGE KEYS FOR KEYED RANDOM CYLINDERS**

| <u>Quick Code</u> | <u>Stamping</u>            | <u>Location</u>          | <u>Example</u>  |
|-------------------|----------------------------|--------------------------|-----------------|
| KR                | Keyway + System<br>Bitting | Top Line*<br>Bottom Line | L4-70<br>232536 |

**3. CHANGE KEYS FOR 0-BITTED CYLINDERS**

| <u>Quick Code</u> | <u>Stamping</u> | <u>Location</u> | <u>Example</u> |
|-------------------|-----------------|-----------------|----------------|
| N/A               | Keyway          | Top Line*       | L4             |

\*Keyway will NOT be stamped on the keys for security or high security cylinders, nor restricted or patented keyways unless specifically requested as per the purchase order. (KB18, KB19, KB28 or KB90 series)

Other standard practices are:

- VKC1 is standard for keys for high security or security cylinders
- VKC2 or VKC3 is not available with high security or security cylinders
- Keys for security cylinders requested to be Keyed Random (KR) will be tagged with their keyway and bitting code

In addition to specifying a Quick Code for stamping, all orders should indicate the keybow that is required. Please refer to the current Corbin Russwin catalog/pricebook for information on keybow types and how to specify. Unless otherwise specified, all orders are furnished with the standard Corbin Russwin keybow and no VKC is furnished.

For special stamping character limitations and requests for customer die stamps, please contact a Corbin Russwin customer service representative.